

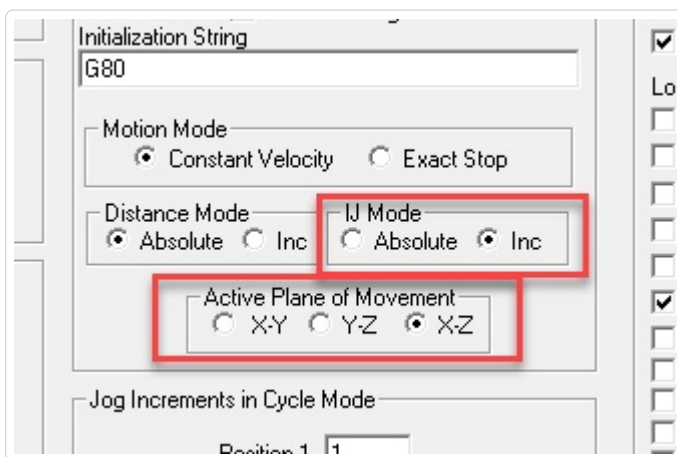
Define Machine Home Position is necessary to use tool disengagement movement like " G91 G28 X0. Z0. " .

3) Check XZ Plane

From Menu -> Config -> General Config

Check "Active Plane of Movement" is set to [X-Z] and "IJ mode" is set to [INC].

These are default value for Mach Turn setting. Just check it's all ok.



4) Use Mach3 Lathe Post Processor

Click here (<https://dl.dropbox.com/s/9dqjfjokgl3s3ap/Mach3%20Lathe%20%20Axis%20mm.xml?dl=0>) to download Mach3 post processor for lathe. Take a look related link to see how add post processor.

✉ Still need help? Contact Us (#contactModal)

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